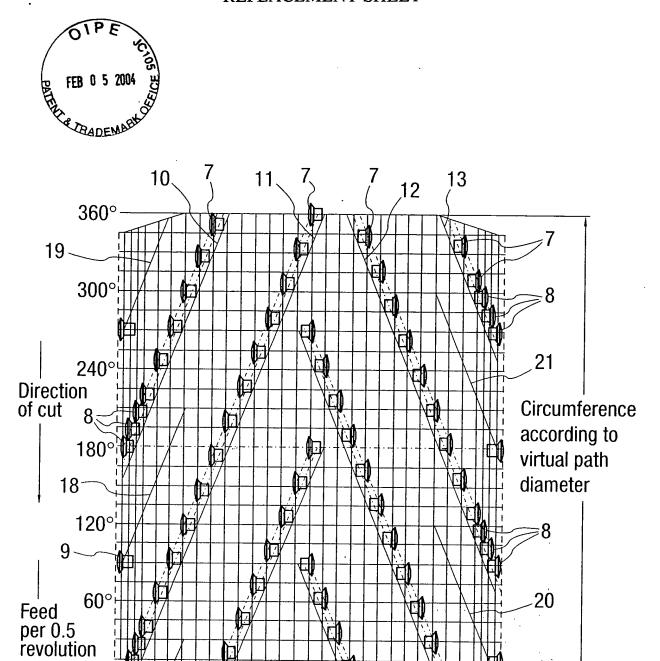
"REPLACEMENT SHEET"



Design width of roller
Roller width according to free-cutting path

FIGURE 2

0°

9